GEOLOGIC DISTURBANCES IN ILLINOIS COAL SEAMS

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ABSTRACT
Mining problems result when coal seams are broken, distorted, or intruded upon by geologic features such as:

- **channels** (Pleistocene or Pennsylvanian riverbeds) filled with rock or unconsolidated deposits that cut into coal seams, weaken roof strata, and store groundwater. Near some channels, coal may be thick, low in sulfur and high in ash content—and split.

- **splits** (overbank or floodwater deposits in peat swamps) that are layers of noncoal materials divide coal seams horizontally; they either make it impossible to mine the seam as one unit, or increase the product's waste rock and ash content.

- **rolls** (small, infilled channels) or lenses of roof rock that protrude into the top of coal seams, producing steep dips or abruptly thin seams as well as poor roof conditions.

- **clay dikes** (vertical, clay-filled cracks in peat) that intrude from overlying rock into coal seams, increase the product's waste rock and ash content, and cause unstable roof conditions.

- **igneous dikes** (magma-filled fractures in coal seams) intrude steep walls of rock into coal seams; they may be surrounded by coal coked from the heat of the magma.

- **coal balls** (mineralized peat)—so hard and dense compared to the surrounding coal that massive deposits damage mining equipment and sometimes halt operations.

Other disturbances include limestone bosses, white top, joints in coal and roof rock, and deformation by glacial ice, concretions, and fossil tree stumps. Most can be recognized during exploratory drilling and by use of seismic exploration or surveying. Some features, such as channels and splits, are extensive enough to be mapped ahead of mining; others are localized and unpredictable.

INTRODUCTION
Coal miners always face obstacles in their struggle to win coal from the earth. Coal beds—normally thick, level, and continuous—sometimes pitch sharply up or down, split into layers too thin to follow, fill with veins of clay or masses of stone, or end abruptly against solid rock. Unexpectedly, the roof may become almost impossible to support. Volumes of water or deadly gases may rush in at the face. The risks and the costs, especially in lives, are great for miners, mine owners, and mining communities.

Locating, predicting, and controlling geologic hazards in coal seams depend upon knowing how they formed: What combination of climate, landscape, and vegetation produced coal seams and the disturbances associated with them, such as channels, splits, rolls, limestone bosses, clay and igneous dikes, and coal balls?*

According to geologists, most of these disturbances developed while the coal itself was forming—during the Pennsylvanian Period, approximately 315 to 280 million years ago. At this time, coal beds and other sedimentary rocks began as layers of peat, mud, silt, and sand deposited in rivers, lakes, swamps, deltas, tidal flats, and oceans. The original sediments were often laid down irregularly. Peat beds were frequently scoured and ripped up when rivers changed courses or overflowed banks; or they were torn apart when underlying sediments slumped in landslides. Later, the coal-to-be was squeezed and contorted as it was buried beneath thousands of feet of sediment; and occasionally, coal seams were pierced and baked by molten magma. More recently, during the Pleistocene Epoch, enormous masses of glacial ice deformed coal beds near the surface, while rivers of glacial meltwater washed away other coal seams.

To describe the problems, then to identify the causes of these disturbances in Illinois coal seams required extensive mapping of both surface and underground mines. Field investigation for this project covered every active mine in Illinois. Other sources of information included the Geological Survey's large collection of notes, photos, sketches, and maps of active and abandoned mines as well as drillers' logs, geophysical logs, and core descriptions.

Since both miners and geologists are especially concerned with the effects of geologic disturbances on Illinois coal mining, both points of view are presented in the following report.

CHANNELS
A channel is the course of an ancient river that eroded part or all of a coal seam and/or the adjacent layers of rock. Because channels are widespread in the Illinois Basin Coal Field, many have serious effects on coal mining. (Contemporary river channels, which are easy to identify and avoid, cause no serious problems.) Miners call ancient river channels by various names: washouts and cutouts are commonly used when the seam has been completely eroded.

In Illinois, coal mining is affected by channels formed during two geologic periods: (1) the Pleistocene Epoch, beginning about 2 million years ago, when this region was invaded repeatedly by glaciers; and (2) the Pennsylvanian Period, 315 to 280 million years ago, when layers of coal-forming peat accumulated in vast tropical swamps. Some Pennsylvanian channels already existed as the peat was accumulating, while others developed later as sediment-covered peat beds became eroded.

Pleistocene Channels
For this report, Pleistocene channels are defined as valleys or watercourses filled with materials deposited during the Pleistocene Epoch. Although geologists dispute the ages of various channels, some of these channels were probably cut before the first advance of glacial ice over Illinois (Willman and Frye, 1970).

Four major stages of Pleistocene glaciation (ice ages) left their record in Illinois. At one time or another, glaciers covered nearly all the land now underlain by coal. They blocked and altered the courses of rivers, including the precursors of the Mississippi, Ohio, and Illinois Rivers. During the warm interglacial stages, they left thick deposits of clay, sand, gravel, and boulders, which are called till, also supply little groundwater. Figure 2 shows the generalized thickness of glacial drift in Illinois. Additional details on the thickness and nature of glacial drift are presented by Willman and Frye (1970) and Piskin and Bergstrom (1975).

Underground mining problems. A Pleistocene channel is a hazard to underground mining. Not only do such channels hold large amounts of groundwater, but they also contain loose materials that are nearly impossible to support in the roof. Many fatalities in the early history of mining, including the drowning of 69 men in the Diamond Mine disaster of 1883, resulted from mining too closely under water-saturated deposits of sand and gravel. If such a channel is penetrated in mining, or undermined and exposed in a roof fall, the sand and gravel as well as the water could rush into the mine. Fortunately, such dangers can be avoided by subsurface exploration before mining. Careful logging of test holes is critical in areas of shallow underground mines so that the extent of Pleistocene channels can be assessed accurately.

Penetrating channels is not the only danger involved in shallow underground mining in areas of buried Pleistocene valleys. Roof failure, rib rashing, and squeezes occur more often under buried valleys than elsewhere. The shallower the mine and the greater the relief on the bedrock surface, the more severe the problems. In mountainous regions, such as West Virginia, the roofs of mines are frequently unstable under stream valleys. Here in Illinois, three documented cases of roof failure leading to squeezes and subsidence were related to mining under Pleistocene channels. In all three situations, the valleys were deeper than 100 feet, and the glacial drift was thicker than the bedrock above the coal (Hunt, Bauer, and DuMontelle, 1982).

Engineering studies based on computer modeling indicate that compressive stresses on pillars and roof corners (junctions of roof and rib) and tensile stresses on midspans of entries are higher under valleys than under hills (Wang, Ropchan, and Sun, 1974). Compression on pillars can produce rib rashing and squeezes, while tension on the midspan promotes roof failure. Ferguson (1967) states that rock under valleys is weakened by microfracturing invisible to the naked eye; such microfracturing is produced when the valleys are eroded and overburden pressures are relieved, allowing the rock to rebound into the valley. Mechanical testing of core samples at the Illinois State Geological Survey reveals that shales beneath buried
Figure 1

Pleistocene valleys or channels in Illinois, compared with present drainage systems (from Piskin and Bergstrom, 1975).

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Figure 2
Generalized thickness of glacial drift in Illinois (from Piskin and Bergstrom, 1975).
valleys are up to 25 percent weaker than the same shales away from valleys (R. A. Bauer, personal communication, 1982).

Surface mining problems. A few years ago, a surface mine was abandoned in Jackson County because of channels. The coal seam was not eroded, but the channels contained water-saturated sand that flowed like quicksand into the pits. In turn, movement of the sand triggered large-scale slumping of overlying till into the excavations. Water, sand, and till filled the pits faster than they could be removed. Channels at this site were as much as 50 feet deep, but only a few hundred feet wide. To accurately map channels with such dimensions, closely spaced drilling is necessary.

Pleistocene channels filled with sand and gravel may serve as sources of groundwater for homes, farms, and villages. Mining through such aquifers may deplete or pollute supplies. The risks must be considered in the planning of surface mines.

Pennsylvanian Channels
Many large river systems existed during the Pennsylvanian Period; some prevented peat from accumulating and some eroded existing peat beds. Three well known channel systems have profound effects on coal mining in Illinois:

- Anvil Rock Sandstone and younger sandstone fill channels that interrupt the Herrin (No. 6) Coal Member. These channels cut through the Herrin peat after it was covered with sediments.
- The Walshville channel was the course of a major river existing during and following accumulation of the Herrin peat.
- The Galatia channel was the course of a major stream coexisting with the peat that became the Springfield (No. 5) Coal Member.

Channels affecting coal seams other than the Herrin and Springfield are known in less detail and will be discussed last.

Channels of Anvil Rock Sandstone and younger sandstones
The Anvil Rock Sandstone Member is a rock unit that occurs above the Herrin (No. 6) Coal Member (figs. 3 and 4). In some parts of Illinois, however, the Anvil Rock Sandstone fills channels eroded into or completely through the Herrin Coal (fig. 5).

The largest channel meanders across southern Illinois from Gallatin to Randolph County (fig. 5). The Herrin Coal was eroded by this stream along a belt that ranged from slightly less than 1 mile to more than 4 miles wide. In some places, coal seams as deep as the Colchester (No. 2) Coal, 200 feet below the Herrin Coal, have also been cut out. Sandstone and siltstone mainly fill the channel, with some conglomerate near the base. The channel-fill deposits average 122 feet thick, and
in some places, exceed 200 feet (Hopkins, 1958). Electric logs of oil-test holes have provided most of the data for this channel. Only one underground mine, the Clarkson Coal and Mining Company at Nashville (abandoned in 1940), mined up to its edge. No geologic details were available from this mine; nor was information obtained from a reported exposure of the channel at a surface mine in Randolph County. Only the closely spaced drill holes along the channel show the steep walls or banks where coal has been abruptly cut out and replaced by sandstone or siltstone.

Smaller channels filled with Anvil Rock Sandstone have been identified in several areas of Illinois. Active and abandoned underground mines in Christian, Macoupin, Montgomery, and Sangamon Counties provide the best documented examples (fig. 5). Most are a few hundred feet wide and at least several miles long. They show no preferred direction; some are nearly straight, but others branch and curve. In some channels, sandstone has completely replaced the Herrin (No. 6) Coal. In others, the sandstone or other channel-fill rocks form the immediate roof of a partly eroded coal seam. Still other channels eroded no coal at all, but scoured away the normal roof of black shale and limestone. Channels that incompletely eroded the coal or that only eroded and replaced roof strata are well documented (Simon, 1966; Potter and Mast, 1963; DeMaris et al., 1979; Nelson and Nance, 1980).

A recent, detailed study shows that some channels, previously mapped as Anvil Rock, are actually filled with deposits younger than this sandstone. In central Illinois, for example, the Herrin (No. 6) Coal is completely eroded in two long, narrow, north-south trending channels. The first is in eastern Montgomery County where drill holes show a channel fill of sandstone younger than the Anvil Rock—probably the Gimlet Sandstone Member of the Modesto Formation (fig. 5); this channel is 200 to 300 feet wide and at least 6 miles long. To the west, a longer and wider cutout extends through Montgomery, Bond, Clinton, and Washington Counties; it is 1000 to 2000 feet wide and nearly straight to slightly curving. Either Anvil Rock or Gimlet Sandstone fills it. Both of these channels were encountered in now-abandoned underground mines; no geologic details on the channels are available.

No attempt was made to distinguish channel systems of different ages in figure 5. In some cases the evidence is incomplete. As to any effect on mining, the distinction is insignificant.

Mining problems. Recently surface mines in Jackson, Williamson, and Gallatin Counties have exposed narrow channels of Anvil Rock Sandstone, locally replacing the Herrin (No. 6) Coal. Not enough information is available to map these cutouts away from the mines. In some cases, channel sandstone is porous and weakly cemented, so it conducts large amounts of water into the pits and slumps on the highwall. In other cases, the sandstone is hard and massive. To blast and remove it from the pit is difficult, especially for the small operator without a large dragline or stripping shovel. Furthermore, large blocks of sandstone may roll off the highwall without warning, crushing men and equipment below.

Underground mines present other problems (fig. 5). A southwest-trending channel about 500 feet wide completely cut out the coal at the abandoned Crown I Mine of Freeman Coal Mining Company in Montgomery County. It divided the mining property into two unequal parcels. To reach the coal northwest of the channel, Freeman had to drive sets of entries through solid rock. Mining in and near the channel was hazardous because of unstable, slickensided roof rock. Slickensides, which are common around the margins.

Figure 4
Cross section showing channels that affect the Herrin (No. 6) Coal Member.
Figure 5
Channels and split coal in Herrin (No. 6) Coal Member (revised from Smith and Stall, 1975).

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of many channels, apparently were formed by slippage as sand, peat, and mud compacted unevenly while turning into rock. At Crown I Mine, the coal was cut out sharply, but unevenly and at a low angle. The channel fill was mainly fine-grained sandstone, siltstone, and shale with some lenses of conglomerate (fig. 6).

At another abandoned mine, the Peabody Mine No. 9 in Christian County, a complex branching system of Anvil Rock channels carved the Herrin Coal (Payne and Cady, 1940). Where the coal cut off at angles as great as 45 degrees, siltstone and silty shale replaced it (fig. 7). One set of entries driven across the channels encountered an island of coal completely surrounded by channel-fill rocks. Such a feature confirms that Anvil Rock channels occasionally changed their courses, as do many modern streams.

The most serious mining problem associated with these channels is wet working conditions. The Anvil Rock Sandstone frequently contains copious amounts of water, which flow or seep into the mine as the face advances. Since the seepage is likely to be dispersed over a wide area, gathering and pumping the water can be difficult. De-watering or grouting the sandstone in advance may not be practical because this sandstone has low permeability. Also it may be divided into a series of separate, lens-shaped reservoirs (Nelson and Nance, 1980).

Roof stability under channel deposits varies greatly. Some sandstones are tightly cemented and make as solid a roof as limestone. Other sandstones and some sandy or silty shales are brittle, thinly laminated, and very difficult to support. Where sandstone overlies shale in the roof, the shale separates easily from the irregular, often slickensided base of the sandstone.

The Walshville channel
An ancient river, as large as the present Mississippi River, flowed through the swamp where peat that became the Herrin (No. 6) Coal was accumulating. Its course became the Walshville channel (fig. 5), about 230 miles long and from 1 to more than 5 miles wide. This channel has been mapped continuously from its northern outcrop in Douglas County southwestward to its southern outcrop in Jackson County (Treworgy and Jacobson, in press). Probably, its source was in northern Michigan or in Canada, and its mouth was southwest of Illinois. Since no Pennsylvanian rocks exist today in these areas, we cannot be certain.

The Walshville channel contains no Herrin (No. 6) Coal—only shale, siltstone, sandstone, and conglomerate. The coal is missing, not because it was eroded, but because coal-forming peat did not accumulate in the riverbed. But as the Walshville changed its course many times, like the Mississippi and other modern streams, the former riverbeds or old channels filled with peat and other sediments. Some changes were gradual: the current undermined banks, carried away sediments, and deposited them downstream. Other changes were sudden: the river flooded, tore through its natural levees, and made new channels across the nearly flat alluvial plain. This happened most commonly where a river meander had developed into a broad loop. During a flood, the water cut across the narrow neck of the meander, shortening and straightening its course. The abandoned portion became an oxbow lake that gradually filled with sediments (fig. 8). For example, in western Franklin County the Walshville channel makes a complete loop, surrounding an “island” where the Herrin Coal is present. The eastern portion of this loop probably was the older course of the
Figure 7
Channel cutting out the Herrin (No. 6) Coal at the abandoned Peabody Mine No. 9 in Christian County: view of the channel's edge, where the coal has been eroded at a 45° angle.

channel. The same process occurred during the flood of 1844 at Kaskaskia, Illinois. The Mississippi River cut a new, shorter course to the east, wiped out most of the settlement, and left Kaskaskia an island. The old course of the Mississippi River west of Kaskaskia has gradually filled with sediment so that now a part of Illinois lies west of the river.

The Walshville channel influenced deposition of the Herrin peat and associated sediments. Coal is thickest along the channel (especially in the “Quality Circle” of southern Illinois) because swamps bordering the river received a steady supply of nutrients, and vegetation flourished. Areas away from the channel frequently dried out, which inhibited plant growth as well as peat development. Plant material must be submerged constantly, otherwise it will decompose and not be preserved as peat.

Periodic flooding of the Walshville River produced some distinctive deposits. In many places near the channel, the Herrin Coal contains splits within the seam. Splits are layers of shale (occasionally siltstone or sandstone) from 1 inch to many feet thick; most represent sediments washed into the swamps during floods. The rocks directly overlying the Herrin Coal along the channel also formed from sediments deposited by floodwaters (fig. 9). In most areas away from the channel, the black, fissile Anna Shale Member and the Breton Limestone (both marine-water deposits) overlie the coal. Near the channel, however, a medium gray shale or siltstone called the Energy Shale Member lies between the coal and the Anna Shale (Algaier and Hopkins, 1975) (figs. 3 and 4). The Energy Shale thickens close to the channel, locally reaching more than 100 feet. The presence of this thick freshwater deposit indicates that the river continued to flow after accumulation of peat had ended.

An important feature of the Energy Shale is its relationship to low-sulfur Herrin Coal deposits (<2.5% S), found only where the overlying Energy Shale is about 20 feet thick or more. Coal topped by black shale, limestone, or thin Energy Shale is invariably high in sulfur (3% to 5% S). Evidently, much of the sulfur in coal came from seawater, as does the sulfur in contemporary peat deposits that are periodically flooded by the sea (e.g., the Florida Everglades). A thick deposit of Energy Shale above the peat protected the peat from infiltration by sulfur-bearing ocean water, so this coal remained low in sulfur (Gluskoter and Hopkins, 1970).

The Walshville channel simultaneously created favorable and unfavorable conditions for coal mining. The thick, low- to medium-sulfur coal along the channel has long been a prime target for mining. But the channel also prevented the deposition of peat, eroded large areas of coal, and produced severe irregularities in the seam (see section on SPLIT COAL: Case Studies, p. 21).

The Galatia channel

The Galatia channel in southeastern Illinois is the course of a stream that was flowing when the Springfield (No. 5) Coal was forming (Hopkins, Nance, and Treworgy, 1979). Roughly % to 3/4 mile wide, this channel has been traced about 150 miles southwestward from Indiana (Aull, Sullivan, and Tanner, 1980) through Wabash County, Illinois, to its outcrop in Saline County, Illinois (Hopkins, 1958) (fig. 10). The Galatia channel is filled mainly with siltstone and sandstone, averaging about 40 feet thick.

Just as the Herrin (No. 6) Coal thickens close to the Walshville channel, the Springfield (No. 5) Coal thickens toward the Galatia channel. It commonly exceeds 6 feet thick, reaching 10 feet thick in some places, although it is rarely thicker than 5 feet elsewhere. Belts of thick coal range from less than 1 mile to more than 6 miles wide along both sides of the channel (Hopkins, 1958).

The Springfield Coal is commonly split along the margins of the Galatia channel (figs. 10 and 11). It also may be overlain by the Dykersburg Shale, a gray silty shale or siltstone that bears the same relationship to the Galatia channel as the Energy Shale to the Walshville channel (fig. 3). Low- to medium-sulfur coal is found where the Dykersburg Shale is more than about 20 feet thick. Away from the channel, where thin Dykersburg Shale or black, fissile, marine shale overlies the Springfield Coal, the coal always contains about 2.5 percent sulfur or more.

Other channels

The Oraville channel apparently formed at the same time as the Murphysboro Coal Member in Jackson County, Illinois.
Figure 8
Typical features found near the mouths of large rivers on coastal plains.
Gray shale (Energy Shale) over 20 ft, probably crevasse splays. Large area of thick gray shale in east-central Illinois probably represents a delta deposited in a large lake (Treworgy and Jacobson, 1979).

Figure 9
Distribution of roof rocks overlying the Herrin (No. 6) Coal (from Damberger, Nelson, and Krausse, 1980). Large area of thick gray shale in east-central Illinois probably represents a delta deposited in a large lake (Treworgy and Jacobson, 1979).
Figure 10
Galatia channel, split Springfield (No. 5) Coal, and thick Dykersburg Shale (revised from Smith and Stall, 1975; Hopkins, 1958; and Hopkins and Allgaier, 1975).

Both the Colchester (No. 2) and Danville (No. 7) Coal Members are relatively low in sulfur where they are overlain by thick nonmarine gray shale or siltstone. Although these relationships suggest channels contemporaneous with peat formation, neither channels nor split coal have been reported in these seams. Possibly the channels ran beyond the present boundaries of the Illinois Basin Coal Field and were removed by post-Pennsylvanian erosion (Treworgy and Jacobson, in press).

Distinguishing channels from geologic faults
In mining operations, mistaking a channel for a geologic fault can be costly. Of course, channels contain no coal. Normally, coal is located at about the same elevation on opposite sides of a channel. The most economical way to mine across a channel is to drive a set of level entries at right angles to the course of the cutout. In a fault, however, the coal has been displaced either up or down, so the entries must be graded to rejoin the seam. In fact, before the entries can be planned, the amount and direction of throw on the fault must be determined (Nelson, 1981).

Features at the face can help miners decide whether a fault or a channel has been struck (fig. 12).

Previous experience in a particular mine and in the region will give clues about the nature of the obstruction in the coal. In some mines faults are encountered, but never channels; while in other mines the reverse is true. Most coal companies drill test holes before trying to mine across either a large fault or channel. Drilling can be done either from the surface or within the mine. Standard procedure includes collecting and examining cores, which should remove all doubt about the obstacle and indicate the proper course of action.

Locating channels through exploratory drilling can be a challenge. Narrow channels such as those in central Illinois may be missed. Even if a core shows channel-fill sediments in place of coal, the investigator will not know the width, extent, and direction of the cutout. Additional holes must be drilled around the one indicating a channel. People logging exploratory cores must be alert to any indications of erosion close to the top of the coal which may signify the presence of a channel. Any sandstone or conglomerate should be suspect, especially if it shows a sharp or inclined contact with rocks or coal below. The presence of coal pebbles or stringers in conglomerate is an almost certain indication of erosion. Not all channels, however, contain coarse-grained sediments; some are filled with shale or siltstone. Careful correlation of the logs or nearby holes may show that key, persistent rock layers are missing unexpectedly and are replaced by shale or siltstone. Another useful technique is constructing maps of the thickness of sandstones. Abrupt thickening of a sandstone may indicate the presence of a channel.
Figure 11
Part of Saline County showing Galatia channel, split coal, abnormally thin coal (≤4 ft), and mined-out areas in the Springfield (No. 5) Coal.
Coal completely missing
Little or no change in elevation of coal on opposite sides of channel
Angle of cutout may exceed 45° but more commonly is less than 45°
Coal commonly replaced by sandstone; less commonly by siltstone, shale, or conglomerate
Pebbles or stringers of coal common in channel filling
Surface of cutout may be very irregular
Slickensides may be present but are small and not consistently oriented
No gouge or breccia (gouge is finely pulverized rock; breccia is rock broken into angular fragments and cemented together)
Rocks in channel may show slumped layering
Usually no clay or minerals at edge of channel

Figure 12
Criteria for distinguishing channels from faults.

High-resolution seismic profiling is a promising tool for locating channels and other disturbances. Seismic exploration can provide more information than drilling alone and cut costs by reducing the number of holes that must be drilled (fig. 13; Daly, 1979). Peabody Coal Company seismically located Anvil Rock channels and a 15-foot fault near its No. 10 Mine (Acker and Kumamoto, 1981). The presence of a fault and channels were confirmed with closely spaced drilling. Consolidation Coal Company also used seismic surveys to locate a channel near its Hillsboro Mine in Montgomery County, and later verified the channel by drilling (Coon et al., 1979).

Despite problems with identification, channels follow reasonably predictable patterns. In this respect they are easier to deal with than many other features discussed in this report. Many coal-seam disturbances (such as rolls and clastic dikes) are either localized, or vary greatly from site to site. They cannot be predicted ahead of the working face using existing techniques.

SPLIT COAL
Splits are layers of shale, siltstone, sandstone, or other rock within a coal seam. Most seams contain thin partings (usually <1 in. thick) of clay or shale, but these are not regarded as splits. No precise definition of split coal exists.

No coal missing; seam is merely displaced
Elevation of coal changes on opposite sides of fault
Angle of fault commonly 45° to vertical
Any type of rock may be found opposite to the faulted coal
No pebbles or stringers of coal (may be broken or crushed fragments)
Surface of fault generally planar or smoothly curved
Slickensides are common and consistently oriented on most fault surfaces
Gouge or breccia characteristic
Rocks opposite fault generally show normal layering
Commonly conspicuous fillings of clay or of mineral crystals in fractures and openings in rock

A practical definition includes any coal containing bands of rock that adversely affect the quality and/or minability of the seam.

Most of the major coal beds in Illinois are split. Some splits are distributed statewide; others are local.

Origin
Splits represent interruptions in the coal-forming process. At these times, inorganic materials were deposited in swamps. Certain coal beds in Germany and elsewhere contain layers of volcanic ash (tonsteins); but in Illinois coal seams, all splits began as sediments deposited by water. Figure 14 illustrates how they developed.

Some splits are infilled channels of small streams that flowed through peat-forming swamps (fig. 14a); they can be recognized by their lenticular cross sections and linear or meandering outlines in map view. Along the margins of these splits, coal usually interfingers with the channel-fill deposits.

Other splits consist of sediments deposited in small lakes or ponds within the swamps (fig. 14b). Today, areas such as the present Mississippi delta contain hundreds of small, short-lived lakes that fill with mud and silt from floodwaters. If peat growth is re-established on these deposits, a split seam will eventually result. Also, splits that form in lakes or ponds are lenticular in cross section,
but have rounded or irregular outlines rather than the sinuous, linear patterns of stream deposits. Lake-bed deposits commonly consist of dark, very fine-grained shale with thin parallel laminations. Occasionally, cannel coal is associated with lake-bed deposits. Composed mainly of windblown spores and pollen from trees surrounding the water, cannel coal is dull, hard, and nonbanded with a waxy or greasy lustre. Usually, it is higher in ash than banded coal.

Most splits in Illinois probably began as overbank deposits—sediments washed out of rivers and streams into the swamps during floods (fig. 14c). After the floodwaters receded, peat developed again on the sediments. In some places, this process was repeated many times, yielding coal beds with multiple splits. Overbank-derived splits may cover many square miles. Although such deposits are usually thin (a few inches to a few feet at most), some gradually thicken toward their channels. Fine-grained rocks such as mudstone, shale, or siltstone make up most of these splits.

Closely related to the overbank deposit is the crevasse splay. When a river cut a large gap or crevasse through its natural levees (figs. 8 and 14), the diverted flow spread across the lowlands. Immediately a fan- or lobe-shaped deposit began to build up: a crevasse splay is, in fact, a small delta. (Today, crevasse splays are forming in deltas around the world, including the Mississippi delta). Sediments were thickest and coarsest next to the crevasse, and gradually became thin and fine grained toward the outer edges. A split formed when a splay deposit, which had been building on top of a peat deposit, was abandoned. Then new peat grew on top of the splay. The Energy Shale and the Dykersburg Shale appear, in part, to be crevasse splays deposited by the Walshville and Galatia streams near the end of peat-forming periods.

Still another way of forming splits (not illustrated) was through a short-term rise in sea level. Swamps flooded with salt water, killed plants, and halted accumulation of peat. Thin marine sediments, such as black shale or limestone, settled on top of the peat. When the sea withdrew, a new peat swamp developed on top of the marine deposits. Geologists regard the two beds thus formed as separate coals. If the split is thin enough, however, the two seams can be mined together. In Illinois, minable coal split by marine rocks has not been documented.

Mining Conditions
Splits in a coal seam always hamper production, so mine operators generally have avoided them. Illinois contains large reserves of coal without splits, but as these deposits are mined out, attention will focus on mining split coal. Much of it is thick and low in sulfur.

Thin splits can be mined with the coal. If the coal is not cleaned, the ash content of the product is raised. In fact, the increase in ash is greater than one might expect because most split material is about twice as dense as coal. If shale in a seam amounts to 1 percent by volume, it contributes 2 percent ash by weight. Each inch of shale mined with a 6-foot seam adds roughly 2.5 percent to the ash content of the raw coal.

A preparation plant can remove some split material. Plants are designed to operate most efficiently within a certain range of percentage of waste in the raw coal. If this range is exceeded due to mining of severely split coal, the cleaning plant may not be able to handle the excess rock. The result will be either a dramatic increase in ash in the shipped coal, or large amounts of coal sent to the waste pile (increasing the hazard of fire). Furthermore, increased wear on crushers, screens, and other equipment will occur when large amounts of rock are sent to the preparation plant.

Another way to handle splits is to mine the coal in benches, separating the rock during mining. Disposing of waste rock is no problem in surface mining; it can be placed...
in the spoils with the overburden. Removing the split, however, raises the cost of mining. Special equipment may be necessary, as most loading machines are not well suited to removing thin layers of rock cleanly from the seam.

The difficulties of working separate benches are magnified in underground mining. Achieving clean separation of coal from split material is difficult or impossible with modern face equipment, especially with continuous miners. As in strip mining, the extra operation of removing the split increases mining costs. If the splits are thick, the height of entries may become excessive, with increased danger of roof and rib failure. Finally, disposal of waste rock is a problem. It can be stored in the mine as gob, but space for such storage is limited, and spontaneous combustion of gob is a serious problem. If the rock is sent out of the mine, it goes through the preparation plant; then the company must find a place on the surface for the waste.

It is also possible to mine only one bench of the split coal, leaving the split and other bench(es) in the ground. The resultant loss of reserves makes this practice unattractive, unless the split lies close to the bottom or top of the seam. Thick splits near the middle of the seam present an unhappy choice, especially in underground mining where maintaining a minimum working height is critical. Unless the extent of the split is known to be limited with good coal beyond it, mining may be halted.
When a choice exists between mining an upper or a lower bench of split coal in a deep mine, the character and stability of the roof and floor are considered. If the lower bench is extracted, the split becomes the roof. Many splits are composed of weak shale or claystone, prone to slaking and generally weak. They may be weakened further by coaly stringers and partings as well as rooted zones (underclays) beneath the upper bench of coal. The roof itself may split along bedding planes in the upper, unmined bench of coal. Another problem is that the lower bench frequently dips; mining it leaves depressions that accumulate water. In such a case, mining the upper bench would be preferable. In other cases, where the split consists of competent rock, and groundwater is no problem, mining the lower bench of a split seam should cause little trouble.

Some splits, persisting over hundreds of thousands of acres and varying little in thickness, can be mapped accurately from exploratory drill holes. Most overbank deposits and crevasse splays fall into this category. Other splits, especially those from stream deposits, are localized. Since they vary from site to site, where they will appear ahead of the working face is almost impossible to predict. Mining plans can accommodate only uniform and continuous splits.

Splits in the Murphysboro Coal
The Murphysboro Coal of southern Illinois (formerly, but incorrectly, called the “No. 2 Coal”) is mostly split where it is thick enough to mine. Typically the coal divides into an upper bench 1 1/2 to 3 feet thick and a lower bench 3 1/2 to 4 feet thick. One shale bed persisted through nearly all the underground mines formerly worked around Murphysboro. The shale was medium to dark gray, fine grained, and often abundantly carbonaceous, containing stringers of coal; its thickness varied from less than 1 inch to as much as 36 feet (Andros, 1914; Jacobson, 1983). Toward the Oraville channel, the split thickened gradually, representing overbank or crevasse-splay deposits associated with the channel (Treworgy and Jacobson, 1979).

In addition to the main split, other shale layers were encountered in several mines. In the southern workings of Consolidated Coal Company Mine No. 10, the lower bench of coal was split 12 inches below the top. Elsewhere, localized lenses of shale and siltstone occurred in the Murphysboro Coal, possible small streams or lake deposits in the coal-forming swamp.

Mining problems. Both benches of coal were mined where the split(s) were thin. Where the shale was more than a few feet thick, the lower bench was exploited and the upper bench left in the roof. Only the lowermost 44 inches of the coal was taken in the southern part of Consolidation No. 10. Many mines reported difficulty in supporting the split as roof. Carbonaceous partings and coaly stringers weakened it, and exposure to moisture in the air softened it. The dark shales were said to be more susceptible to slaking than the light shales (Andros, 1914).

Splits in the Seelyville Coal
The Seelyville (Indiana Ill) Coal appears to be split through much of east-central Illinois. Electric logs of numerous oil-test holes and the few coal-test borings available indicate a layer of shale or siltstone ranging from 1 to more than 5 feet thick, generally near the middle of the seam. This split is one of several factors that have deterred companies from mining the Seelyville Coal, despite its great extent and often considerable thickness (Treworgy, 1981).

The Davis and De Koven Coals may represent the lower and upper benches, respectively, of the Seelyville Coal (Treworgy, 1981). In southeastern Illinois and western Kentucky the Davis and De Koven Coals have been mined extensively, mostly by stripping. The two seams are separated by as much as 50 feet (commonly 20 to 30 feet) of shale, siltstone, and sandstone. The interval gradually thins northward, and the two seams take on the appearance of a single coal with a split.

Splits in the Springfield (No. 5) Coal
The Springfield Coal is split in many places along the Galatia channel (fig. 10). The coal affected includes the thickest Springfield Coal in Illinois, and much is low in sulfur. The splits vary in their number, thickness, composition, extent, and position in the seam. They appear to be largely overbank deposits from the Galatia channel, but some probably formed in lakes, streams, and other environments.

Some splits, apparently overbank deposits, extend over several square miles. In the southeastern workings of Peabody Mine No. 47 (Harco Mine) in Section 35, 5, 8 S., R. 5 E., Saline County, a wedge of shale appeared about 30 inches above the base of the coal; it reached a thickness of several feet and necessitated leaving the lower bench in the floor. At the Galatia Coal Company mine in Section 11, T. 8 S., R. 5 E., Saline County, the lower 0.3 to 3.0 feet of the 6-foot seam consisted of bony coal thinly interbedded with clay and streaks of bright coal. The thickness of this zone increased toward the Galatia channel; additional shale bands appeared in the coal close to the edge of the channel.

Farther southward, splits occur in the upper rather than the lower part of the coal. The area most severely affected includes the northeastern part of the Sahara Coal Company Mine No. 16 (abandoned) and the southeastern portion of Sahara Mine No. 20 (active) in Sections 11 and 12, T. 9 S., R. 5 E., Saline County. In both mines approximately 6 feet of clean, low-sulfur coal is overlain by as much as 12 feet of thinly laminated coal, bone, and carbonaceous shale (fig. 15). Mud-laden floodwaters must have invaded the coal swamp repeatedly to produce such a deposit.

The same mines contain localized splits apparently deposited in streams flowing through the coal swamp. Splits mapped in the southern workings of Sahara No. 16 (Sec. 19, T. 9 S., R. 5 E.) follow curving, sinuous, or branched courses for thousands of feet. The splits are
lens shaped in cross section; some are 20 feet or more thick and several hundred feet across. In Sahara No. 20 (Sec. 2, T. 9 S., R. 5 E.) the coal is abruptly divided by a thick lens of siltstone, located about one-third the distance above the seam floor. The lower bench of coal, which was not mined, pitches sharply downward beneath the lens; the upper bench rises sharply over the siltstone, thinning and splitting further. The split thickens from 0 to 10 feet in about 100 feet. It is several hundred feet across and has blunt, rounded ends. The areal extent is not known because only one set of entries encountered the split.

The large, roughly oval area of split coal left unmined at the Eldorado Corporation Dering Mine No. 2 (Sec. 13, T. 8 S., R. 6 E., and Sec. 18, T. 8 S., R. 7 E.) probably formed in a lake within the coal swamp. Field notes taken by Survey geologists who visited the now-abandoned mine indicate that the split was composed of silty shale and siltstone, dividing the coal into two benches. In cross section, the split resembled a thick lens with abrupt margins. Whether both benches of coal were continuous across the lens is not known. Some holes drilled within the unmined area show unsplit coal of normal thickness, perhaps the result of islands in the lake.

A large area of thin coal (<4 ft), locally split, has been mapped from drill-hole data in T. 8 S., R. 6 E. and east-central T. 8 S., R. 5 E., Saline County (fig. 11). The irregular pattern of mining on the northwest side of Sahara Coal Company Mine No. 1 testifies to repeated probes of the thin coal. The Springfield Coal appears to thin gradually from its normal 6 to 7 feet to as little as a few inches; but at least one island of thick coal is present. An unusually thick deposit of Dykersburg Shale, a crevasse splay from the Galatia channel, overlies this thin coal. In fact, the lobate outline of the area suggests a crevasse splay. Perhaps the Galatia river broke through its east bank during the later stages of peat formation, washed out some of the peat, and deposited the thick wedge of Dykersburg Shale above the eroded peat.

Along the Galatia channel north of Saline County, drilling and mining have revealed additional areas of split coal. Divided coal has been identified in Wabash, White, and Hamilton Counties, and encountered in mines farther eastward in Indiana along the Galatia channel and its tributaries.

Mining problems. Splits in the Springfield (No. 5) Coal reduce recoverable reserves, increase mining costs, and hamper roof control. At the Galatia Coal Company and Peabody Coal Company Harco Mine, the shaly partings and lower coal benches had to be left in the floor. Sahara Coal Company eventually retreated from the area of thick, interlaminated shale and coal because of extreme difficulty supporting the roof (Walter Lucas, Sahara Coal Company, personal communications, 1977). In the areas of channel-like splits, Sahara mined only the upper bench of coal. Eldorado Corporation did not attempt to mine coal under the lake deposits; but the company was forced to drive ventilation entries through the siltstone, thus allowing geologists to view its internal structure.

Splits in the Herrin (No. 6) Coal

The “blue band” and related partings

The famous “blue band” of the Herrin (No. 6) Coal (fig. 16) is distributed throughout the Illinois Basin Coal Field. It is a layer of shale or hard clay, normally 1 to 3 inches thick, occurring in the lower half of the seam. Although the position of the “blue band” varies from just a few inches above the floor to about midseam, it usually lies about one-fourth to one-third the distance from bottom to top of the seam.

Over much of Fulton, Knox, Peoria, and Stark Counties, and some of Macoupin and neighboring counties, the Herrin Coal contains additional partings. The most widespread is sometimes called the “steel band” and occurs above the “blue band” near or slightly above the middle of the coal. At some mines two bands of shale or clay occur above the “blue band.” Elsewhere the “blue” and “steel” bands
both appear along with a third split below the "blue band" (Wanless, 1957). Although these splits commonly appear to be continuous throughout a mine, they are difficult to correlate over large areas.

Also, a thin parting of dark gray to black pyritic shale lies 6 to 12 inches from the top of the Herrin Coal in Gallatin and Saline Counties as well as in adjacent western Kentucky.

The origin of the "blue band" and its relatives puzzles geologists. Some have suggested volcanic ash (tonsteins), although the proper minerals and microscopic structure are lacking. Possibly the bands are overbank deposits; yet this theory, which is supported by local thickening of the "blue band" near the Walshville channel, calls for basinwide floods that left only 1 or 2 inches of mud as a record. Topographic variations in the peat swamp, though slight, should have produced a flood deposit more discontinuous and irregular in thickness than the "blue band." Some geologists question whether the "blue band" is actually the same parting throughout the Illinois Basin.

Mining problems. Although the "blue band" and related partings cause few problems in mining, they add to the proportion of ash in raw coal; however, most shale can be removed in the preparation plant. In some underground mines the "blue band" lies close to the floor. Both the band and the underlying coal may be left in place, probably as much to provide a solid floor as to avoid mining the shale. At many modern mines the "blue band" provides a guide for continuous-miner operators to judge their position in the seam and avoid mining into the underclay.

Split coal along the Walshville channel

Nearly all splits that seriously interfere with mining the Herrin (No. 6) Coal are found near the Walshville channel. These splits are overbank deposits, crevasse splays, and related sediments from the channel, which was active as the Herrin peat was forming.

The relationship of split coal to the Walshville channel is shown in map view on figure 5. Clearly, split areas vary greatly in width and extent. In eastern Macoupin County, splits are found as far as 4 miles from the channel. Other long stretches of the channel seem to have no flanking split coal. Interpret the map with caution, however, as large segments of the channel are charted from widely scattered oil-test holes. Identification of split coal on electric logs must be confirmed by coal-test cores or exposures in mines. Although figure 5 shows no split coal in many areas, where enough data are available, split coal is almost always found along the channel. This includes the "Quality Circle"—named for its thick, low-sulfur deposits. The coal is continuously split along both banks of the Walshville channel in the "Quality Circle," which includes parts of Jefferson, Franklin, Perry, Jackson, and Williamson Counties in southern Illinois (fig. 17). The boundary of split coal in figure 17 is only approximate. In coal-test cores, coal containing 3 inches or more of shale was mapped as split; but recognizing splits thinner than 1 foot is difficult on electric logs of oil-test holes.

Some splits near the Walshville channel cover large areas, change gradually in thickness, and appear to be overbank deposits—thin clay partings in the coal that increase to several feet thick near the channel. At Inland Steel Mine No. 1 in Jefferson County, a thin parting 1.8 feet below the top of the seam thickens westward toward the channel, becoming nearly 1 foot thick 1000 feet away. Other westward-thickening splits were observed below the main split. Similar thick, uniform, shale splits occur in the upper part of the Herrin Coal in the westernmost workings of the abandoned Old Ben Mine No. 11 (fig. 18).

The "blue band" becomes unusually thick in some places. East of the Walshville channel the "blue band" thickens to nearly 2 feet over more than 1000 feet in Old Ben Mine No. 21. E. T. Benson (ISGS, unpublished mine notes, 1933) reported the "blue band" reached 14 inches thick in the Southern Gem Mine No. 2, southern Franklin County. West of the channel, the "blue band" thicken to 10 inches at the Muddy Valley Mine (K. D. White, unpublished field notes) and at the Chicago Fuel Company Mine (Cady and Savage, unpublished field notes), both in eastern Jackson County. These findings support the idea that the "blue band" is an overbank deposit.

Changes in coal quality may accompany splitting. Kravits and Crelling (1981) report that the ash content of the Herrin Coal at the Burning Star Mine No. 5 Jackson County increases near the Walshville channel. The coal at
Walshville channel and split Herrin (No. 6) Coal in the “Quality Circle” of southern Illinois. (North is to the left.)

Burning Star Mine No. 5 is divided into three benches by two shale or claystone splits that vary from 1 to 10 inches thick. (These shale bands were excluded from the samples sent for analysis.) The ash in both the upper and the middle bench (the lower bench was not sampled) increases to more than 20 percent close to the channel, which lies immediately west of the mine. The increased ash probably reflects larger quantities of mud intermixed with the peat near the channel. Kravits and Crelling (1981) also found petrographic changes in the coal, suggesting the peat near the channel was partially decayed, or oxidized, before coalification.

Mining problems. The irregular borders of mines along the split-coal area (fig. 17) reflect differing policies of coal companies on mining split coal. Some operators abandoned the effort when splits became more than a few inches thick. Others probed deeply into split coal, perhaps taking only one bench of the seam.

An interesting example is the Clarkson Mine at Nashville in Washington County, which lay inside a horseshoe loop of the Walshville channel. Throughout the mine, the seam averaged 9 feet thick, although the lower 3 to 4 feet of bone coal (finely interbedded coal and black carbonaceous shale) was usually left in the floor. The “blue band” was 2 to 5 inches thick; about 3 inches above it was another shale band 2 to 3 inches thick. The miners referred to the bands together as the “buck band” and discarded them during mining. Sometimes the coal was mined in two benches, cutting out the “buck band” by machine. At other times, the whole seam was shot down at once, and the shale was picked out by hand. Either way it was extra work.
The case of the Clarkson Mine also shows that split coal is not always overlain by gray shale (Cady et al., 1945); the roof in most of the mine was black shale or limestone, although gray Energy Shale was present in some places.

Case Studies in the Herrin (No. 6) Coal
Two small offshoots of the Walshville channel show in the northeastern part of figure 17. One penetrates the workings of the Freeman United Orient Mine No. 3, and the other enters Old Ben Mine No. 21. The channels and their associated split coal and rolls severely disrupt mining operations. The following two case studies illustrate the complexity and variety of splitting phenomena along the Walshville channel as well as some ways coal companies have mined disturbed coal.

The disturbed belt at the Orient Mine No. 3
A broad belt of severely split, thinned, and locally eroded coal cuts through the Orient No. 3 Mine of Freeman United Coal Mining Company in southwestern Jefferson County. The disturbed belt is at least 12,000 feet long, averages 1,000 feet wide, and trends northeast at a right angle to the Walshville channel, which is southwest of the mine. The shape, position, and structure of the disturbed belt indicate it is either a tributary or a distributary of the main Walshville channel (fig. 17). The margins of the disturbance are sharp. Miners come upon them without warning. Some faces butt abruptly into solid rock or run into severely split coal. The seam suddenly pitches up or down, or pinches out. Surveyors' sketches show no consistency in shape, thickness, or position of splits. Away from the belt the coal is generally level and normally thick with no unusual shale bands or other disturbances.

One pair of entries known as the Return Air Courses (RAC) had to be driven through the disturbed belt to ventilate part of the mine. Before mining the RAC, Freeman drilled test holes to plan their attack. Nevertheless, driving the RAC was slow, laborious, and costly.

Figure 18, a geologic cross section of the RAC, shows how the coal terminated abruptly against siltstone on the north side of the disturbed belt. Drilling ahead of the face showed the coal reappearing southward, approximately 35 feet higher. Accordingly, the miners graded back to the north and then angled the headings into the roof. This northern uphill stretch was the only significant part of the RAC that had to be mined entirely in rock: exposed here was a gray, hard, faintly laminated siltstone containing numerous lenses and curving stringers of coal that probably originated as mats of peat ripped up by currents and mixed with silt.

A few hundred feet southward, the RAC entered an area of thicker coal interbedded with siltstone, silty shale, and fine-grained sandstone. (The same materials also overlie and underlie the coal; the underclay was either very thin or missing.) The benches of coal thickened and tended to come together southward. The seam rose and fell like a roller coaster, then gradually rose toward the midpoint of the RAC, where it reached its highest elevation.

Continuing southward, the Herrin Coal began to drop. Unexpectedly, in the central area the seam was overlain—not by siltstone—but by black fissile Anna Shale and marine Brereton Limestone (fig. 19). Drilling away from the disturbed belt showed that the Anna and Brereton ordinarily overlie at least 30 feet of gray Energy Shale or siltstone above the coal. In this small area of black shale/limestone roof the Herrin Coal contained unusual and highly interesting features, including large masses of coal balls, some highly peculiar faults displacing the coal, and a thick, linear, channel-like body of soft gray shale within the seam.

Also, as the seam dropped in elevation, it again became severely split by layers of shale and siltstone up to 5 feet thick. The coal was offset by several large, curving faults that probably were caused by unequal compaction of peat around lenticular bodies of mud and silt. One fault displaced the coal 10 feet downward in one entry but only 4 feet in the other entry about 50 feet away. These faults, along with the splitting and steep dip of the coal bed, made it difficult for miners to keep the headings within the coal. The same conditions also hampered roof control, both during and after mining.

In the area where the RAC rejoined normal mine workings south of the disturbed belt, the main bench of the seam dropped into a deep trough or basin. The main bench was about 8 feet thick and overlain by about 12 feet of medium to dark gray shale, above which was another 2- to 5-foot coal bed. The shale between these two thick benches

GEOLOGIC DISTURBANCES IN ILLINOIS COAL SEAMS
also contained thinner layers of coal. All layers were horizontal in the bottom of the trough or basin. On the south side of the depressed area, the 8-foot bench rose about 12 feet at a 20-degree angle, then abruptly leveled out. Here the upper benches of coal apparently pinched out in the roof. South of this point, the Herrin Coal was level to slightly hilly and uniformly thick, with only minor splitting near the top of the seam. This coal was mined in a normal pattern.

In the profile of the RAC (fig. 19), the Herrin Coal forms a broad arch, broken on the north side. Drilling indicated (1) a similar pattern all along the disturbed belt, and (2) the Higginsville Limestone and deeper strata, including the St. David Limestone and the Springfield Coal, lying horizontally and nearly continuously beneath the disturbed belt. The arch in the Herrin Coal was caused by siltstone and sandstone, as much as 50 feet thick, between the coal and the top of the Higginsville Limestone. This thick body of rock fills an interval normally held by only 2 or 3 feet of underclay.

We can visualize a stream flowing in this area shortly before the Herrin peat began to form. The channel bed was filled with silt, sand, and mud. Then either a temporary reduction in flow or a slight shift in the channel’s course allowed peat to develop on top of the channel fill. Water continued to flow through the area, washing out large masses of peat and depositing sediments, which later became splits in the seam. Then floodwaters overflowing or breaking gaps in the banks of the main Walshville channel placed mud and silt (Energy Shale) on top of the peat. In most places, the peat settled and compacted. Over the buried channel, it formed an arch.

There are several questions about the disturbed belt in Orient No. 3, including whether this small channel flowed into or away from the main Walshville channel, and why the disturbed belt abruptly ends on the northeast within the mine workings. We would expect a river up to ¼ mile wide and 50 feet deep to extend more than 2½ miles. Perhaps it does continue, but is completely concealed above or below the Herrin Coal. One thing is certain—the disturbed belt at Orient No. 3 is one of the most fascinating and complicated geologic features affecting coal mining in Illinois.

Split coal and channels at Old Ben Mine No. 21

The northwestern workings of Old Ben Mine No. 21 in Franklin County (T. 5 S., R. 1 E.) were plagued by various disturbances, including eroded areas and severely split coal. These disturbances, like those at Orient No. 3, appear to be related to small channels that branched away from the main Walshville channel west of the present mine (fig. 17).

Figure 20 shows features encountered in the mine as well as in test drilling. Along the western and southern margins of the mined-out area, coal was eroded along a narrow, meandering belt—probably a stream channel—and replaced by siltstone and fine-grained sandstone layered with conglomerate and stringers of raften coal. The edges of the cutout dip as steeply as 30 degrees in places, and the coal pitches downward as its upper layers are truncated.

Drilling indicates split coal in most of the region south and west of the narrow channel, although two drill holes (fig. 20) penetrated coal of near-normal thickness with no significant shale bands. The mine operators left this coal because they judged its value to be less than the expense of mining through the channel. Northeast of the channel, coal was mined despite the splits consisting of medium to dark gray shale up to several inches thick, mostly located in the lower half of the seam. One shale layer appeared to be the “blue band,” although it was thicker than normal.
Close to the edges of the cutout the coal became more severely split. According to one interpretation, these thick wedges of siltstone in the coal near channel margins were originally silty sediments injected from the stream into soft peat (M. E. Hopkins and Fred Murray, unpublished field notes, 1966).

A second area where the coal has been eroded lies mostly in the northeast quarter of Section 2, T. 5 S., R. 1 E. (fig. 20). The borders were probed during mining, and one drill hole penetrated split coal. The roughly oval outline of the erosion suggests it represents a lake deposit rather than a stream channel. In fact, the absence of coal may be due not only to erosion, but also to nondeposition of peat within the lake.

**ROLLS**

*Roll* has no precise geologic definition. In different coal fields, it means different things. Rolls may simply be coal beds with hills and valleys that vary in thickness. In Illinois, these hills and valleys are not usually called rolls, although hilly coal is sometimes said to be *roly*. In other parts of the world, rolls are long ridges or abrupt rises in the floor, thinning the seam. This type of disturbance is rare in Illinois mines, where the term rolls means some kind of downward bulge in the roof or a large mass of rock near the top of the coal, producing a seam that thins and/or dips downward. In this report, rolls are

- long and narrow in map view and football-shaped in cross section;
- attached directly to the roof or separated by thin layers of coal;
- involved with some loss or displacement of coal from the top of the seam;

not identified elsewhere in this report as channels or other features (although some rolls may also be small channels, since the categories are not mutually exclusive).

The following descriptions of rolls are based on rock type.

**Rolls of Gray Shale and Siltstone**

Rolls are numerous and widespread in coal seams overlain by gray shale, silty shale, and siltstone—originally crevasse-splays along major channels in the peat bogs. Particularly affected by rolls are the Springfield (No. 5) Coal, where it is overlain by Dykersburg Shale, and the Herrin (No. 6) Coal, where it is overlain by Energy Shale. Although the Murphysboro, Colchester, and Danville Coals also contain rolls of gray shale and siltstone, fewer details are available because these seams are not being mined currently. Rolls are rare or absent in seams overlain by well laminated, dark gray to black, fine-grained shales of marine origin.

Typically, rolls are the same rock as the roof. Most gray shale and siltstone rolls are lens shaped in cross section (fig. 21). They range from a few feet to several tens of feet wide and from less than 1 foot to about 7 feet high. Generally the upper layers of coal split away from the main seam and overlap the rolls as riders. A few rolls with continuous riders across the top appear as shale lenses within the coal; but in most cases, the riders splay into the roof above the rolls. Several feet of coal may be missing from the top of the seam under rolls. The layers of coal below the rolls are bowed downward, and in large rolls, the floor may also be depressed. In map view, rolls are long and thin (fig. 22). Rolls several hundred feet long are common, although a few more than 1000 feet long have been mapped (Krausse et al., 1979). Most rolls are curved. Some are isolated; others form parallel sets or swarms.
The distribution of rolls often appears to be random, but detailed mapping may reveal patterns. For example, at the Orient Mine No. 6 in Jefferson County, two types of shale occur in the roof (Krausse et al., 1979; Edwards et al., 1979). Dark gray, carbonaceous, thinly laminated shale up to 7 feet thick discontinuously overlies the coal. Above the dark shale or directly on the coal where the dark shale is missing lies a light to medium gray silty shale with poorly defined bedding; the light shale is 40 feet thick or more. Both shales constitute the Energy Shale Member; however, rolls are found only where the light shale forms the immediate roof, running parallel to the boundary between light and dark shale (fig. 22).

Edwards et al. (1979) proposed that masses of light gray mud slid or slumped between the layers of still-soft peat, producing rolls. I believe a different explanation accounts for the observed structure and distribution of rolls at the Orient Mine No. 6: Accumulation of peat ended as the coal swamp gradually submerged and vegetation drowned. Dark layers of mud settled in the quiet waters of the flooded swamp and eventually buried the peat, more or less uniformly. Then a crevasse opened in the natural levee of the Walshville river, and water laden with light gray mud and silt from the river coursed through the swamp. The flow was not channelized, but sheetlike; it spread like a fan away from the crevasse. In places, strong currents washed away the previously deposited dark mud, and ripped up mats of the underlying peat. Sediments deposited in the resulting elongate scours became rolls. In time 40 feet or more of light gray mud and silt covered the entire peat deposit, before sea level rose and brought marine sediments into the region.

Many mines in the Herrin (No. 6) Coal have a roof of uniform, gray silty shale or siltstone, with rolls but no lenses of dark gray shale as at Orient No. 6. Rolls in such mines may have formed in the manner described above, except that the initial dark mud either was not deposited or was eroded entirely during the crevasse-splay.
Field sketches of rolls filled with gray shale in the Herrin (No. 6) Coal (from Krausse et al., 1979).

Figure 21

Mining problems. Maintaining uniform working height is difficult in underground mines where many rolls occur, since continuous miners have trouble following the contours of rolly coal. Miners must take large amounts of rock with the coal or leave coal in the roof; so productivity is lowered or reserves are lost. Also, rolls do not make stable roof. Small faults or slips occur along the edges of these structures, weakening the roof. Separation of large masses of rock is likely along slips and splayed coal riders accompanying most rolls. Extra costs are imposed by the additional bolting and timbering required in rolly sections.

Rolls of Sandstone
Rolls are common in coal directly overlain by the sandstone found close to major channels such as the Walshville and Galatia. The largest rolls in Illinois are associated with sandstone roof; some are more than 100 feet wide, thousands of feet long, and affect the entire thickness of the seam.

A belt of large sandstone-filled rolls has been mapped in the Inland Steel Mine No. 1 in Jefferson County, about 1 mile east of the Walshville channel (fig. 23). The belt is at least 7000 feet long, 200 to 600 feet wide, and trends southwesterly along a slightly curved path. It extends into the northwestern workings of Old Ben Mine No. 21, south of the Inland mine. The coal undulates strongly and thickness varies extremely throughout the zone of rolls. The coal tends to thicken on the rises and thin in the...
Figure 22
Rolls in gray shale at the Orient Mine No. 6, Freeman United Coal Company, Jefferson County. Rolls are abundant in medium gray shale (crevasse-splay deposits) but are rare in dark gray shale (pond deposits). Most rolls roughly parallel the boundaries between medium gray and dark gray shale. (Modified from Krause et al., 1979.)
Sandstone roof and large rolls at Mine No. 1, Inland Steel Company, Jefferson County. Along some of the larger rolls, more than half the normal thickness of the coal is missing. The upper layers of the seam splay irregularly into the sandstone rolls (fig. 24).

Along the belt of rolls, the same sandstone fills the rolls and forms the roof of the coal. It is light gray, generally fine-grained, micaceous sandstone with closely spaced partings of black carbonaceous shale. Locally it is cross-bedded and contains large stringers or mats of eroded coal. Along the margins of the belt of rolls, this sandstone overlies gray silty shale or siltstone with an angular contact. The shale or siltstone, which makes up the roof in most of the mine, contains rolls; but most are small and inconspicuous.

Clearly the sandstone rolls at the Inland Mine No. 1 are erosional in origin. First, peat was covered by gray mud and silt, probably deposited as a crevasse splay from the Walshville channel. Later a stream (perhaps a distributary of the Walshville river) cut through the mud and silt, locally exposing and eroding peat. Sand settled in the streambed. The undulations in the coal probably resulted from uneven loading and compaction of the peat and sand. As sand is considerably denser than peat, it tends to weight unevenly and may displace still-soft peat. Also sand is less compressible than peat; so a lens-shaped body of sand tends to hold its shape during compaction, while the pliable peat conforms to the shape of the sand body.

Mining problems. Mining through the belt of sandstone-filled rolls was difficult. The highly irregular contour and thickness of the coal were hard to follow. In places the coal dipped so steeply that the mining machine could not negotiate the grade; to maintain headway, it had to either cut through rock or backfill its opening. Along one set of entries the coal was almost completely eroded. Some headings were detoured, while others were driven through solid sandstone to ventilate the workings. Unstable roof conditions and a heavy influx of groundwater from the sandstone compounded the problems. The sandstone readily split into layers along the carbonaceous partings, often separating just above the anchoring point of the roof bolts.

Rolls of Gray Shale Under Black Shale
Large gray shale rolls occur commonly under black shale roof in the Herrin (No. 6) Coal of Franklin and Williamson Counties. Typical rolls have been studied at several mines,
Figure 24a
Part of a large sandstone-filled roll in the Herrin (No. 6) Coal at Inland Steel Mine No. 1 in Jefferson County. The lower part of the coal seam pitches sharply downward beneath the roll. (Chris Watson of Inland Steel Company is holding the ruler.)

Figure 24b
Close view of another sandstone-filled roll at Inland Mine No. 1. Note the strongly contorted laminations in the sandstone, perhaps a result of sediments slumping while still soft.
Figure 26
Field sketches of rolls in Old Ben Mine No. 24. Rolls are filled with gray shale but overlain by black (Anna) shale.

GEOLOGIC DISTURBANCES IN ILLINOIS COAL SEAMS
especially Old Ben Mine No. 24 near Benton. In this mine, most coal lies under Energy Shale—the usual light to medium gray shale developed as overbank or crevasse-splay deposits from the Walshville channel. Overlying the Energy Shale with a sharp, angular, clearly erosional contact is the black fissile Anna Shale, a marine deposit. Although the Energy Shale can be more than 25 feet thick, it is locally missing, apparently due to erosion; the Anna Shale forms the immediate roof in these places. Not only Energy Shale, but some coal was eroded as well. Measurements show truncated layers of coal directly beneath the Anna Shale (Bauer and DeMaris, 1982).

At Old Ben Mine No. 24, most rolls are found where black shale lies directly on the coal, although all rolls are filled with gray shale (fig. 25). The tops of the rolls are cleanly truncated at the base of the Anna Shale. Some are planed off at the top of the coal; but in most, the gray shale and overlying black shale arch gently. Clearly, the rolls formed before deposition of the Anna Shale.

These rolls also show evidence of erosional origin. The uppermost layers of coal are missing, replaced by gray shale. The splayed ends of coal layers interfinger with shale along the edges of the rolls; and the upper coal layers partly, or in rare cases, completely overlap the shale. Slips may offset the lower layers of coal, but the floor is not depressed.

Large masses of shaly, fossiliferous dark gray limestone also occur along the crests of some rolls. A few small rolls are filled entirely with dark gray, fossiliferous shale.

Rolls at Old Ben Mine No. 24 are among the longest documented in Illinois: most are hundreds of feet long and several exceed 1000 feet. Occurring in parallel sets or swarms, they follow the linear belts where Anna Shale forms the immediate roof (fig. 26). Some lie entirely under Anna Shale, while others follow the boundary between Energy and Anna Shales.

One might surmise that these rolls, like the ones at the Orient Mine No. 6, were scoured during the initial stages of Energy Shale deposition when crevasse splay invaded the peat swamp. Such an explanation is unlikely, however, as it fails to account for the observed distribution of rolls. Why are there almost no rolls in the areas still overlain by thick Energy Shale?

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**Figure 26**

Lithology of the immediate roof, rolls, and coal balls in part of Old Ben Mine No. 24 in Franklin County. Anna Shale occurs in elongate belts suggestive of channels (perhaps tidal channels). Rolls occur only under Anna Shale and run parallel with the border between Anna and Energy Shales. Coal balls occur only under marine roof (from Bauer and DeMaris, 1982).
Bauer and DeMaris (1982) theorize that the rolls developed after the Energy Shale sediments blanketed the entire area of the mine. Strong currents, possibly from the Walshville channel, eroded broad sinuous pathways to the peat through the Energy Shale deposits. In some places, peat was also removed, either uniformly and layer-by-layer, or along deep, narrow, parallel troughs. Subsequently, rolls formed as the troughs filled with reworked Energy Shale, or locally, with tidal deposits of fossiliferous shale and limestone. Immediately after these events, the sea came in and covered peat, rolls, and Energy Shale sediments with black mud that became the Anna Shale.

One final point: rarely are rolls filled entirely with black shale. Krausse et al. (1979b) observed several small roll-like intrusions of black shale, which they termed washouts, at a mine in the Herrin Coal in west-central Illinois. Whether these structures actually are due to erosion is not certain. Since they are small and local, they have no influence on mining.

**Mining problems.** Rolls at Old Ben Mine No. 24 are a moderate hindrance. They reduce the height of the coal seam, so it may be difficult to avoid mining some rock. The roof is hard to support along rolls because the gray shale is soft and usually contains numerous slip-fractures. Also, the gray shale is much weaker than the Anna Shale, which normally remains stable for many years.

**Rolls of Limestone**

Two distinct types of limestone rolls have been observed in coal seams overlain by limestone in the Illinois Basin. One type is broad, low, and irregular in map view; and the other is narrow, deep, and linear.

The broad, low type of roll has been encountered in the Herrin (No. 6) Coal at the Peabody River King Underground Mine in St. Clair County (fig. 27). Under rolls, the coal loses half its normal thickness, and in places is reduced to less than 2 feet. Also, the upper layers of coal are truncated beneath the limestone. Coal remaining beneath the roll is duller and harder than normal, and shows disrupted banding. In some places, this dull, disturbed coal is partially replaced by large nodules of extremely hard black silica.

Unlike rolls discussed previously, these rolls have irregular branching or lobate outlines rather than linear or sinuous paths; their boundaries are not clearly defined (fig. 28). Their width varies greatly, and their distribution has not been determined.

The rolls at the River King Mine probably reflect erosion and partial oxidation or degradation of the peat before coalification. River King lies close to the Ozark region, at the southwestern margin of the Illinois Basin. Portions of the Ozarks may have stood as uplands, above the level of the coastal swamps where Herrin peat was accumulating. Well oxygenated water from Ozark streams may have flowed into the marginal swamps, removing some peat and causing additional peat to oxidize. These same waters could have been rich in silica leached from the granitic, upland rocks. Upon entering the acidic waters of the peat swamp, the silica precipitated, replacing some peat.

The narrow, linear type of limestone roll interferes with mining at Peabody Camp Mine No. 11 in Union County, Kentucky (about 15 miles from the Illinois border). The Herrin Coal in this mine is directly overlain by massive limestone. The rolls, called horsebacks by miners, are many hundreds of feet long and all run parallel toward the northwest. They range from a few feet to about 20 feet across. Under the larger ones, the coal almost pinches out entirely and underclay must be removed to cross them. The coal appears to have been squeezed from under the rolls, and many large slips are present (fig. 29). These rolls may have formed when limy sediments slumped downward into the peat before coalification.

**BOSSES**

boss is a mining term for a large bulge of roof rock, usually limestone, protruding into the upper layers of a coal seam. Although something like a roll, a boss is round or irregular in map view rather than linear, and is always connected to the roof.

Typical bosses range from a few feet to more than 10 feet across and can extend several feet downward into the coal (fig. 30). The coal directly below a boss is squeezed downward, but the bottom of the seam is not affected.
Figure 28
Thin and disturbed coal associated with limestone rolls at the Peabody River King underground mine in St. Clair County. The pattern suggests a drainage system of small streams in the coal-forming swamp.

Figure 29
Field sketch of a limestone roll at Peabody Camp Mine No. 11 in Union County, Kentucky.
Figure 30
Limestone bosses: large, rounded downward protrusions of limestone into the coal seam.
Some bosses occur where shale lies between the coal and the limestone. In this case, the shale is broken and forced aside, while only the topmost coal is disturbed. Apparently, bosses formed from downward slumping of limy sediments before they hardened, not from erosion. Features similar to limestone bosses occur under sandstone roof at the Freeman United Crown II Mine in Macoupin County. Small sandstone bulges are found along an Anvil Rock channel on the north side of the mine. Larger but less abrupt bulges are scattered throughout the mine in areas where sandstone lies close to the top of the coal. Most are round or oval in map view and range from 10 to 30 feet in diameter. Coal is only slightly thinned and deformed underneath the bulges.

**Mining problems.** Bosses are common features in many underground mines but seldom more than a nuisance. Occasionally, miners must work around a large boss in the coal. Shale around the edges of a boss normally is fractured and weakened, so it may fall from the roof; but the boss itself is solidly attached to the main layer of limestone. Sandstone bulges do not interfere with mining; but the areas in which they occur are often very wet, and roof control is difficult.

**CLAY DIKES**

Clay dikes are intrusions of clay along vertical or inclined fissures in coal seams. They are closely associated with a special type of fault discussed by Krausse et al. (1979a, 1979b) and Nelson (1981). Miners call them confusing names, such as *horsebacks, clay slips, clay veins,* and *mud slips.*

Since clay dikes range from a few inches to several feet wide and a few feet to many hundred feet long, some penetrate the entire height of a coal seam. Others affect only the upper layers of the seam and the lower layers of the roof. Most minable coal beds in Illinois contain these structures, especially the Springfield and Herrin Coals of the western half of Illinois.

**Mining problems.** The most detrimental effect of clay dikes is the introduction of waste rock into raw coal. Also, some dikes contain hard, pyrite nodules that accelerate the wear on miner bits. The roof in underground mines is weakened by clay dikes and associated fractures. In Pennsylvania, clay dikes reportedly act either as barriers to or conduits for gas and groundwater within coal seams (McCabe, 1978); such effects have not been observed in Illinois.

**Origin**
The origin of clay dikes in coal is not yet clear. Probably clay dikes filled from the roof, not from the floor:
- nearly all clay dikes penetrate the roof but few cut through the underclay, and many do not even reach the floor of the seam;
- fragments of roof shale commonly occur in the clay dike within the coal, but fragments of coal are never found in the roof;
- the mineralogy of clay dikes is more similar to roof shales than to underclays (S. Rimmer, personal communication, 1978);
- the drag or folding of coal layers close to the dikes indicates downward rather than upward movement of clay (Savage, 1910).

Therefore, clay dikes formed after layers of sediment had accumulated above the peat, but before the peat and sediments had completely consolidated. If the peat had already hardened into coal, it would have shattered rather than folded and thinned as it ruptured. Yet the materials must have been partly lithified; otherwise fissures would not have stayed open while clay flowed into them. Also, angular fragments of shale and coal inside clay dikes show that sediments were partly hardened when the dikes appeared.

The peat (coal) was stretched apart horizontally. Strata were not shifted up and down much. The offsetting of layers sometimes observed (clay-dike faults) is a local phenomenon accomplished mostly by folding and thickening of some layers rather than others.

Geologists debate the reasons for the stretching. Damberger (1970, 1973) has suggested ground failures during earthquakes, which were subsequently filled with sediments from above. Other geologists favor more gradual processes occurring during compaction and de-watering of peat (Cady, 1915, 1935; Savage, 1910; Wanless, 1952; Wilson, 1916).

**Clay Dikes in the Springfield (No. 5) Coal**

Of all the minable coal seams in the state, the Springfield Coal of central and northwestern Illinois probably is the most affected by clay dikes. Dikes have been reported in practically every mine in the Springfield district, including Logan, Macon, Menard, and Sangamon Counties, and also in the northwestern district of Fulton, Peoria, Tazewell, and adjacent counties. In contrast, clay dikes are rare in the Springfield Coal of southwestern Illinois and unknown in southeastern Illinois.

The density of clay dikes in the central and northwestern regions, as described in Survey field notes, ranges from “at least one in every room visited” to “only two horsebacks in the mine.” In most mines, they were abundant enough to be noted even on brief visits for taking coal samples. It is not unusual to find clay dikes in drill cores in the Springfield district. No quantitative information concerning density and distribution of clay dikes in the Springfield Coal is available because no attempt was made to map the structures systematically. (Survey geologists did note that dikes at a few mines showed preferred orientations.) Distribution of dikes in the Springfield Coal may be controlled by local factors; similar patterns definitely exist for the Herrin Coal, as the following section shows.

Most clay dikes in the Springfield Coal dip vertically or incline steeply (fig. 31). They may penetrate the entire...
Clay dikes or horsebacks: (left) in the Springfield (No. 5) Coal at a surface mine in west-central Illinois; (right) in the Springfield Coal and overlying black shale at the abandoned El-Ben Mine in Logan County. The dike at the El-Ben Mine branches upward into myriad, small fissures, and veinlets that severely inhibit roof stability (photo shows Ronald Kern, formerly of the ISGS). (Photos by H. H. Damberger.)

Figure 31

coal seam or only the upper layers, and they generally extend several feet into the shale above the coal. Although a few cut into the underclay, most end just above the floor; and the underclay bulges beneath the dikes. Hard nodules of pyrite and other minerals are common in these ridges along the floor.

Most dikes described in Survey field notes are a few inches to about 2 feet wide. Occasionally larger ones are reported—up to 15 feet wide in one instance. The intrusions generally are narrower in the roof than in the coal. Also in the roof, dikes have straight, parallel walls; but in the coal, they have highly irregular shapes (fig. 31). Numerous extensions or fingers of clay penetrate the seam laterally. The bedding of the coal is bent, and the seam commonly pinches down slightly next to clay dikes.

The usual filling of dikes is rather soft, light to medium gray clay containing angular fragments of coal and roof shale. Silty or sandy material is found in some dikes. According to observations of Survey geologists, sand-filled dikes were common in several mines in Peoria and Tazewell Counties, where a channel-fill sandstone lies close to or directly above the coal seam. Dikes filled with limestone have rarely been reported. Most clay-filled dikes contain lenses or nodules of pyrite and other sulfides; pyrite also may be concentrated in the coal close to the dikes. All these materials, of course, are unwanted impurities in coal seams.

Mining problems. Clay dikes are the greatest geologic obstacle to mining in the Springfield Coal of central and northwestern Illinois. Many clay dikes, especially those containing much pyrite, are difficult to excavate during mining. Where underclay bulges beneath the dikes at some mines, the floor had to be leveled (ISGS, unpublished mine notes).

Clay dikes that penetrate the roof severely impair roof stability. Their numerous radiating veinlets of clay (fig. 31) and inclined slickensided fractures allow masses of rock to separate from the roof. The costs of timbering and cleanup after falls were unacceptably high in many of the old mines where clay dikes were abundant. The roof sequence of the Springfield Coal normally does not contain limestone or other competent layers thick enough to support the main roof or provide secure anchorage for roof bolts.
Figure 32
Clay dikes in the Herrin (No. 6) Coal at the Peabody River King underground mine in St. Clair County. The dikes have many offshoots; coal layers are disturbed near the dikes.

Even where the St. David Limestone is present, it is commonly broken by clay dikes and fractures and falls along with the overlying shale (Damberger, 1973).

Clay Dikes in the Herrin (No. 6) Coal
Clay dikes generally are not the serious hindrances to mining the Herrin Coal as they are to mining the Springfield Coal; however, they are widely distributed in mines from St. Clair County northward to Christian and Sangamon Counties, and in the entire region northwest of the Illinois River. As with the Springfield (No. 5) Coal, dikes are absent or sparse in the southern half of the state.

The size, shape, and filling of dikes are similar in both the Herrin and Springfield Coals. Inclined, rather than vertical, clay dikes are more common in the Herrin Coal than in the Springfield Coal (fig. 32). Moreover, clay-dike faults (Krausse et al., 1979a, 1979b; Nelson, 1981) are much larger and more numerous in the Herrin Coal. The reasons for these structural differences are not known.

In underground mines in the Herrin Coal, detailed mapping of clay dikes shows that their distribution closely correlates with local distribution of rocks in the immediate roof. Krausse et al. (1979a, 1979b) found that individual dikes tend to remain entirely under one rock type, such as black shale or limestone, and do not cross from areas of shale roof to areas of limestone roof. The dikes and clay-dike faults, moreover, tend to run parallel with the boundaries between different types of rock in the roof. Recent mapping at other mines has confirmed these findings. Knowledge of these relationships may allow limited projection of clay-dike zones ahead of the working face.

Mining problems. In the Herrin (No. 6) Coal, clay dikes weaken the roof where shale overlies the coal. The effects on roof stability do not appear to be quite as serious as they are in the Springfield Coal because most dikes in the Herrin Coal do not extend very far into the roof. Also, Krausse et al. (1979a, 1979b) found that most larger clay dikes occur where limestone directly overlies the coal. Fractures in the limestone often are “healed” with calcite, so the roof remains stable despite the dikes.

WHITE TOP
White top is a mining term for coal intensively broken and mixed with light-colored clay or sand. It is found at or near the top of the seam, closely associated with clay dikes, limestone bosses, and similar disturbances. Most descriptions of white top are from the Herrin Coal around the western and northern margins of the Illinois Basin. The
term white top is also used by some miners for soft, light gray shales in predominantly black roof. Such usage is confusing, yet there is no scientific term for true white top.

The origin of white top is still a puzzle. A close look at a specimen (fig. 33) shows coal and clay are not just jumbled together; coal is still horizontally layered, and clay has been injected into cracks and between layers. This fact rules against early theories that white top is a stream deposit. The close association of clay dikes with white top suggests that both formed by the same process.

**Mining problems.** In most parts of Illinois, this deposit is extremely thin and localized, found mainly around clay dikes. Although it may weaken the roof or add some clay to the coal, it has little effect on mining. In northwestern Illinois, however, the white top can be thick and extensive. Damberger (1970, 1973) has described areas of white top up to several hundred feet across in strip mines of Fulton and Peoria Counties. In some places, the upper half or more of the seam is so mixed with clay and silt that it is not worth mining. Removing pockets of white top leaves depressions on top of the coal; these holes fill with water and mud, making it difficult to haul coal out of the pit.

In Bureau and La Salle Counties, white top in the roof of underground mines in the Herrin Coal was too weak to leave in the roof and too dirty to ship with the coal (Cady, 1915). Because it was rich in both coal and pyrite, gobbing it underground often led to spontaneous fires.

**IGNEOUS DIKES**

Igneous dikes are vertical or steep, wall-like masses of igneous rock intruding into coal seams and other layered rocks. Igneous rock crystallized from magma—molten rock from deep within the earth. Generally it forced open faults and fractures in the earth's crust. Cooling as it rose, the magma filled these cracks/fractures and hardened into dikes.

In Saline and extreme eastern Williamson Counties, the coal-bearing strata contain igneous dikes (fig. 34). Igneous rock also appears in holes drilled in Saline and Gallatin Counties. All dikes are straight, trending in a northwesterly or north-northwesterly direction. They can be hundreds of feet long and a few feet wide. Many dikes cut through the coal and into the overlying strata. Several dikes are shown in figure 34.

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**Figure 33**
Specimen of Herrin (No. 6) Coal affected by white top. Light-colored clay has infiltrated both vertical and horizontal fissures in the coal without rotating the banding. (Photo from Damberger, 1970.)

**Figure 34**
Igneous dikes in southeastern Illinois (modified from Clegg and Bradbury, 1956).
of feet to several miles long. Although most are a few feet to about 30 feet wide, one dike was reported to be 300 feet wide. Descriptions of igneous dikes are mainly from the Springfield Coal, the primary commercial seam of southeastern Illinois; but they penetrate all coal seams.

Dikes are a dark gray to black rock called mica peridotite (Clegg, 1955; Clegg and Bradbury, 1956). It is extremely hard when fresh, but weathers to a soft, crumbly rock near the surface.

Along igneous dikes, coal was commonly coked by the heat of the magma (Clegg, 1955) (fig. 35). Coked zones range from several inches to many feet wide. Generally, this coke is not useful as a fuel because of its high mineral content.

The igneous dikes of Saline and Williamson Counties occur along faults and fractures of the Cottage Grove Fault System. In many cases the coal has not only been penetrated and coked, but has also been displaced along faults offset from a few inches to many feet. More details on the Cottage Grove Fault System and its relationship to igneous dikes are published in Nelson and Krausse (1981) and Nelson (1981).

**Mining problems.** Igneous rock is very difficult to cut or blast in underground workings, so dikes are usually left inside pillars. Also difficult to mine is mineralized coke—normally left in the ground along with the igneous rock.

**JOINTS**

*Joints* are planar fractures along which no measurable slippage has occurred. Fractures with slippage are known as faults and are discussed in Nelson (1981). Joints occur in most rocks, including coal, limestone, sandstone, and many varieties of shale. Joints in coal and in the strata above coal seams significantly influence mining operations.

**Joints in Coal (Cleat)**

Bituminous coal contains abundant joints, commonly called cleat (fig. 16). Cleat lies perpendicular to the bedding—vertical if the seam is not pitching. The number, spacing, and orientation of cleat affect the physical properties of coal as well as how it is mined and used.

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![Field sketches of igneous dikes in the Springfield (No. 5) Coal in underground mines of Saline County, showing how coal is coked, altered, and silicified near dikes.]

**Figure 35**

Field sketches of igneous dikes in the Springfield (No. 5) Coal in underground mines of Saline County, showing how coal is coked, altered, and silicified near dikes.
Most coal seams in Illinois contain two intersecting sets of cleat roughly at right angles to each other (fig. 16). The more prominent set of joints, extending fairly continuously through the coal, is called the face cleat. Connecting but not penetrating the face cleat is a less prominent set of fractures known as the butt cleat. Together, the face and butt cleat produce the characteristic blocky fracture of bituminous coal. Most coal contains more than two sets of cleat, but the extra sets may not be as obvious.

The terms face and butt cleat come from the days of hand loading. Coal was easier to cut when mined with the prominent cleat parallel and the secondary cleat at right angles to the face. The practice lasted while the mines were mechanized because coal breaks out more uniformly when shot, if the face cleat is parallel with the working face. Now that continuous miners do most underground mining, little or no attention is paid to the direction of the cleat.

The spacing of face and butt cleat can vary from a fraction of an inch to as much as 2 feet. The Lower and Upper Block Coals of Indiana were named for the unusually wide spacing of their cleat, allowing the coal to be extracted in large chunks. Block coal formerly was in demand as a fuel for hand-fired furnaces, stoves, and fireplaces (Wier, 1973). In contrast, friable coal contains ten or more joints to the inch, which creates a large amount of dust and slack when mined. This is less of a disadvantage than it used to be, now that most coal is pulverized for fueling power plants. The fine coal is still an environmental hazard during mining, handling, and shipping. In Illinois, most coal falls between these two extremes, with fractures spaced roughly ½ to 4 inches apart.

Mining problems. Few difficulties in mining, handling, or using Illinois coal have been related to the spacing of cleat, so the subject has received little attention from either industry or scientists.

Ash and sulfur are found in the mineral facings that fill the cleat. The most common minerals are calcite, pyrite, various clays, and sphalerite (zinc sulfide) (Cobb et al., 1980). Generally, the mineral facings are paper thin. They may occur on face cleat, butt cleat, or both. These impurities are relatively easy to wash out of coal during preparation.

Joints in the Roof
In Illinois, vertical jointing is best exhibited in the black, fissile shales that commonly lie directly over coal seams. These shales are characterized by regular jointing with fractures spaced 3 inches to 1 foot apart (fig. 36). Joints in the Anna Shale above the Herrin Coal consistently trend east-northeast over the state; the reason for this orientation is unknown. Occasionally a secondary set of fractures, roughly perpendicular to the main set, is present. Normally, joints affect only the hardest, most brittle shales. They promote slabling of the lower layers of shale, but do not appear to cause major roof failures (Krausse et al., 1979).

Gray shales, siltstones, sandstones, and limestones are less consistently jointed than black fissile shales. In these rocks, joints are usually spaced many feet apart and seldom start large falls. Exceptions sometimes occur in the vicinity of large faults, where closely spaced joints may extend completely through the roof sequence. The nature and influence of fault-related fractures are discussed in Nelson (1981).

Mining problems. Vertical joints in the strata above a coal seam influence the stability of the roof. Occasionally, they act as pathways for water and gas to enter underground workings. Joints, however, seem to have fewer detrimental effects on Illinois mining than they do in other American coal fields (Krausse et al., 1979).

For surface operations, joints in the overburden seldom cause problems. Occasionally, massive sandstones or limestones above the coal seam are completely penetrated by
large, widely spaced joints. When the highwall is aligned more or less parallel with the joints, large blocks of rock may separate without warning and fall into the pit.

COAL BALLS
During the Pennsylvanian Period, layers of peat sometimes became saturated shortly after burial with water rich in dissolved minerals. Minerals permeated parts of the peat, turning them into stone before they could turn into coal. Such fossilized peat masses often have a spherical or lens shape; they are known as coal balls.

In the Illinois Basin Coal Field, coal balls have been reported in 17 different seams, including most minable seams (Phillips, Avcin, and Berggren, 1976). Most are overlain by black shale or limestone, formed from marine-water deposits with a high mineral content. Apparently, the dissolved minerals precipitated to form coal balls.

(Sulfur in seawater is also the source of much sulfur in coal [Gluskoter and Simon, 1968].) For example, coal balls at Old Ben Mine No. 24 are found only in coal overlain by or immediately adjacent to the marine, black fissile Anna Shale. Coal overlain by nonmarine Energy Shale contains almost no coal balls (fig. 37). Rarely do coal balls occur in coal topped by gray shale, siltstone, or sandstone, formed from lake or river deposits. The reason for this relationship is that freshwater contains a lower proportion of dissolved minerals than seawater. Also coal overlain by freshwater sediments was protected from later invasions of seawater. Mapping at Old Ben Mine No. 24 illustrates the general rule that coal balls occur in coal overlain by marine strata (fig. 37).

Most coal balls are composed of calcium carbonate ($\text{CaCO}_3$) and varying amounts of pyrite ($\text{FeS}_2$): calcareous coal balls are medium to dark gray or tawny brown; pyritic ones are golden, brassy, or greenish gray. Another type,
Figure 38
Coal ball (about 3 ft long and 1 ft thick) near top of the Herrin (No. 6) Coal in the Orient Mine No. 4, Freeman United Coal Company, Williamson County. The roof is limestone on a thin base of shale.

Figure 39
In the Herrin Coal at Old Ben Mine No. 24 in Franklin County, multiple zones of coal balls (light gray lenticular pattern) nearly fill the seam, from roof to floor: some are intergrown; others are separated by thin layers of coal. (Photo from Phillips, Avchin, and Berggren, 1976.)

Composed of silica (SiO₂), is encountered less often: siliceous coal balls may be gray or black.

Coal balls commonly occur as isolated nodules or lenses scattered through the seam, especially in the upper layers. They may be several inches to several feet in diameter (fig. 38). Occasionally, large masses of coal balls are encountered. Entire seams may be mineralized in areas 100 feet in diameter or larger. The structure may vary from multiple zones of coal balls throughout the coal, to intergrown masses separated by thin stringers of coal, to huge masses of solid rock (fig. 39).

Paleobotanists are greatly interested in coal balls because many contain beautifully preserved remains of plants that grew in coal-forming swamps. In many cases the most minute details of plants, even their cellular structure can be observed microscopically. Such observation is not possible in ordinary coal because coalification destroys plant structure. Discoveries of coal balls should be reported to specialists in studies of coal balls and fossil plants; for instance, T. L. Phillips of the Botany Department at the University of Illinois. Further research may lead to development of techniques to predict the occurrence of mineralized peat before mining (DeMaris et al., 1983).

Mining problems. Both calcareous and siliceous coal balls are extremely hard and dense compared to the surrounding coal; they easily damage drills, miner bits, crushers, and related equipment used in mining and preparation.

Isolated coal balls are only a minor nuisance in mining. Massive coal balls are troublesome, even when encountered in surface mines. Generally loaders can bypass them, but sometimes they must be blasted out or graded over to allow passage of equipment.

In underground mines, massive coal balls are more serious. An example of an underground mine troubled by coal balls in one part of its field is Old Ben Mine No. 24 in the Herrin Coal of Franklin County. Concentrated masses of coal balls, some more than 100 feet in diameter, were struck in three panels laid out for longwall mining (fig. 37). Repeated damage to the shearer and stage loader (crusher) resulted from mining the large lenses of rock in the coal. Two masses of coal balls were so solidly intergrown that the shearer could not cut them, and the miners had to resort to drilling and blasting to clear out these deposits. The belt entry of one panel had to be relocated to bypass massive coal balls; and two of the three longwall panels were shortened to avoid longwall mining through them (Bauer and DeMaris, 1982).

At another mine in the Herrin Coal of east-central Illinois, extremely hard, black siliceous coal balls were found in areas of abnormally thin coal (apparently, because it had been partly eroded). Siliceous coal balls form intergrown masses or layers as much as 2 feet thick in the upper part of the seam. They are very difficult to cut with the continuous miner and must be left in the roof. Coal nearby is abnormally dull, hard, and high in ash. The banding in the coal is distorted and locally destroyed; it contains many lenses and bands of fusain (mineral charcoal or mother coal) and a high proportion of clay as thin lenses, layers, and finely disseminated particles. Probably, the peat was partly eroded, mixed with clay, oxidized somewhat, then mineralized with silica before it was coalified. The dull, disturbed coal is hard to mine and of little value as a fuel, even where it does not contain siliceous coal balls.
MISCELLANEOUS DISTURBANCES
Some disturbances in coal seams and neighboring strata do not fit into the previous discussions. Either they are rare, localized phenomena or common features with minor influence on coal-mining operations.

Glacial Origin
Great continental ice sheets invaded Illinois at least four times during the Pleistocene Epoch—the most recent 2 million years or so of the earth’s history. Glaciers advanced over northern and central Illinois; and at least one, the Illinoian, extended over almost all the area now underlain by coal-bearing strata. Probably the ice was several thousand feet thick over most of Illinois and exerted enormous pressure on the rocks beneath it. In some places, strata near the surface, including coal seams, were disturbed by the weight and movement of ice.

In 1908, Udden described intense dislocations in the Springfield Coal near Peoria. The disturbances encountered in some shallow underground mines were also visible in outcrops and exposures along stream banks. Effects included (1) abrupt thinning or thickening of the seam, (2) sharply folded coal and adjoining strata, (3) rotated masses of bedrock—sometimes completely inverting the coal so that it rested above its roof shale, (4) doubled or tripled seams from layers broken and shoved over one another, (5) horizontal displacement of coal-bearing strata along large faults, and (6) crushed coal and rocks—sometimes a soft powder that could be scooped by hand. Some disturbances extended over hundreds of acres. Udden concluded that the pressure of movement of Pleistocene glaciers deformed the coal and rocks.

Figure 40
Part of the workings of Peabody Mine No. 10, showing the hill.
Mining problems. Glacial disturbances, which are near-surface features, are not usually encountered underground today because few modern operators mine as close to the surface as those early miners. Surface mines, however, may have to contend with glacial disruptions wherever the bedrock covering the coal is thin. Strip mining deformed coal, such as Udden described, would be expensive; yet much surface mining has taken place in Illinois, and few glacially caused disturbances have been encountered.

The Hill at Peabody Mine No. 10
The hill at Peabody Mine No. 10 in Christian County is actually an elongate trough or valley in the Herrin (No. 6) Coal, trending roughly north-south for at least 5000 feet; its southern end has not been located (fig. 40). The coal in the trough is 20 to 30 feet lower than neighboring coal.

In cross section, the hill is quite symmetrical (fig. 41). Coal slopes gently into the trough on both sides for several hundred feet, then abruptly pitches downward at a 10- to 15-degree angle. The floor of the trough is roughly level and 150 to 200 feet wide. Also, the seam thickens as it dips into the trough, attaining up to twice its normal size. This thicker coal appears to contain more shaly partings than normal.

The roof strata also change in thickness and character in the hill (fig. 41). At the bottom of the valley, coal is overlain by 8 to 10 feet of gray shale (probably Energy Shale). The shale pinches out on the flanks of the trough, where the coal is overlain by black, fissile Anna Shale that thins as the coal rises. Away from the hill, the Brereton Limestone lies directly on the coal. A channel filled with Anvil Rock Sandstone follows the trough and has eroded the Anna Shale and Brereton Limestone. Although erosion of the coal was not observed, the base of the channel is scoured into the Energy Shale.

The hypothetical origin of the hill is shown in figure 42. A channel filled with easily compactable sediments such as mud and peat is believed to underlie the trough. As sediments compacted in the channel, an elongate depression formed, into which the Herrin Coal and overlying sediments were deposited more thickly than normal. After the Brereton Limestone formed, the depression persisted, providing a path for an Anvil Rock channel. To confirm this theory, drilling beneath the Herrin Coal in the trough is needed.

Other coal-filled channels in Illinois include the Cardiff Coal in northeastern Livingston County (Cady, 1915), the Kerton Creek Coal in Fulton County (Wanless, 1957), and the Roodhouse Coal in Greene County (Willman et al., 1975). All are examples of thick canneloid coals localized in narrow channel-fill deposits. Similar occurrences also have been reported from coal mines in England (Elliott, 1965).

Mining problems. Mining along the hill in Mine No. 10 is difficult despite the unusually thick coal found in it. Steep dips in the coal on the flanks of the trough, unstable roof in the Energy Shale, and seepage of groundwater from the Anvil Rock Sandstone increase the expense and trouble in mining. So the Peabody Coal Company has left some coal unmined.

Concretions
Large spherical or oval masses of hard rock in the shales overlying coal seams are known as concretions (fig. 43). Commonly composed of calcite (calcium carbonate) or siderite (iron carbonate), many concretions also contain pyrite and other sulfides. They can be as much as 3 or 4 feet in diameter and weigh hundreds of pounds. Concretions probably formed by chemical precipitation of minerals around a nucleus, such as a bit of organic matter in mud—before the mud hardened into shale.

Most concretions occur in black fissile shales such as the Anna Shale above the Herrin Coal, but they also appear in gray or mottled shales and siltstones. Since they are concentrated in the lowermost layers of the roof, they may protrude several inches into the coal (fig. 43).

Mining problems. Large masses of intergrown concretions at the coal-roof contact can dull miner bits. Aside from this problem, concretions are a hazard in the roof because they generally are surrounded by slickensides that allow them to separate readily from the shale (Krausse et al., 1979a, 1979b). However, concretions rank fairly low on the list of geologic hazards with which coal miners contend.
a. Long before development of Herrin (No. 6) Coal, a stream cut a channel into sediments.

b. The channel filled with soft, compressible sediments such as mud and peat.

c. More deposits covered the channel. The channel-fill materials compacted more than the surrounding materials, so a trough developed above the buried channel.

d. The Herrin peat was deposited, accumulating more thickly in the trough than along the sides.

e. Compaction of sediments continued; sag (trough) persisted. Then the Energy and Anna Shale sediments were deposited in it.

f. As the region was flooded by a shallow sea, lime mud (Brereton Limestone) was laid down, covering shales and peat.

g. The ocean receded, and a new stream began to flow along the trough, cutting a channel to be filled with sand (Anvil Rock Sandstone).

h. Additional sediments were laid down and became compacted and lithified, resulting in today's situation.

Figure 42
Theory of how the "hill" formed.
Figure 43
Large concretion in the black, fissile Anna Shale above the Herrin (No. 6) Coal. Note that the top of the coal has been pushed downward slightly under the concretion due to differential compaction.

Figure 44
Fossil tree stump or kettlebottom (about 2 ft diameter) in the shale above a coal seam. The bark of the stump became coal; the hollow center filled with mud that became shale.

**Fossil Tree Stumps**

Fossil tree stumps, sometimes called *kettlebottoms*, are found in the roof of a coal seam (fig. 44). They are characteristic of gray shales and siltstones, such as the Dykersburg and Energy Shales, which formed from sediments that buried forests so rapidly the trees had no chance to decay. Usually only the bark or rind has been preserved as coal; the hollow centers of the stumps have been filled with mud and silt.

The central plug of shale separates easily from the coalified bark and can be a minor hazard in underground operations. Where fossil tree stumps are numerous, they make the upper surface of the coal slightly irregular; but aside from the danger of their falling from the roof, they do not significantly influence coal mining.
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